

# PC1600 Series Programmable Controller

The PC1600 Series are “tough, smart and very, very flexible” multi-function, multi-purpose Programmable Controllers with an extensive range of I/O, communications ports and data storage and manipulation capabilities.

## PRODUCT OVERVIEW

- 32 MB FLASH memory for data and event logging
- Real Time Clock
- Battery backed RAM
- 16 x Digital Inputs
- 6 x 12-bit A/D inputs
- 3 x Universal Inputs (configurable as digital or analogue inputs)
- 18 x FET Digital Outputs
- Ethernet (10/100 Mbps)
- RS232 and RS485 serial communications ports
- 4 line x 20 character Liquid Crystal Display with keypad on the PC1620 model.

The PC1600 Series have been designed to operate in tough industrial environments, and are ideal for environmental monitoring, SCADA systems, energy management and control, data-logging, distributed control systems and transportation monitoring and control applications.

Due to the low profile design, the PC1600 Series have excellent shock and vibration performance capabilities and are ideally suited to the harsh environments where conventional rack mounted controllers can fail. The PC1600 Series have been designed to the tough EN50155 standard for electronic equipment used in rolling stock.

The PC1600 series are perfect for data-logging and file handling applications as they have inbuilt 32 Mb FLASH memory for local data and file storage.

With extensive software features such as FTP, DHCP and function blocks for file reading and writing the PC1600 Series are truly “tough, smart and very, very flexible”.

## PROGRAMMABILITY

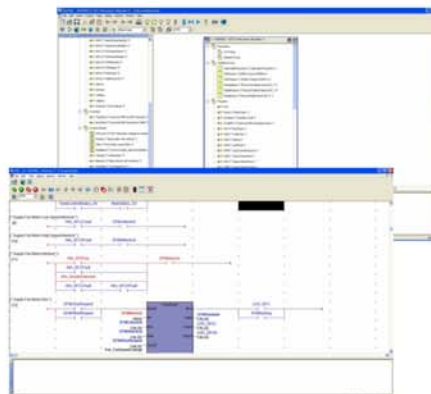
The PC1600 can execute all five of the IEC61131-3 programming languages via the ISaGRAF V5 Workbench (available separately).

The IEC61131-3 languages include:

- Sequential Function Chart (SFC)
- Function Block Diagram (FBD)
- Ladder Diagram (LD)
- Structured Text (ST)
- Instruction List (IL)

## MODELS INCLUDED IN THE PC1600 SERIES

- PC1600: Board only
- PC1610: Enclosure (Anodised Aluminium)
- PC1620: Enclosed with LCD



PC1600 SERIES

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## SPECIFICATION

## PC1600 Series Programmable Controllers

Description	PC1600 Board only	PC1610 Enclosure	PC1620 Enclosure and LCD
Input Voltage	+18 to +32 VDC (Nominal 24 VDC at 250mA)		
Environmental	Operational -20°C to +70°C, 5% to 95% Relative Humidity		
Processor Speed	44.2 MHz		
SRAM Memory	512 kB program and 512 kB data		
FLASH Memory	512 kB		
Serial FLASH Memory	32 MB NAND		
Backup Battery	Data RAM and RTC battery backed via 950mAH battery		
Real Time Clock	Yes. 1 second resolution		
Watchdog	CPU hardware watchdog		
Digital Inputs	Sixteen (16) - Configurable in banks of eight as pull up to 24V or pull down to 0V		
Digital Outputs	Eighteen (18) - 35V Low-Side N-Channel MOSFET driver output Each output can sink 1A at 24VDC over the temperature range -20°C to +70°C		
Analogue Inputs	Six (6) - Resolution 12-bit. Each channel individually configurable as: 0 to +10 VDC or 0 – 20 mA or NTC Thermistor (optimised for 10K ohm resistance at 25°C ambient)		
Universal Inputs	Three (3) – Resolution 12 bit. Each channel individually configurable as: Digital input as per the above specification or Analogue input configurable as ±10 VDC, 0 to +10 VDC, NTC Thermistor or 0 – 20mA (via an external resistor)		
Ethernet	One (1) - Ethernet port 10/100 Mbps via RJ-45 socket with Link and Activity LEDs		
Serial Communications	Two (2) x 5-wire RS-232 ports via DB-9 connectors One (1) x 2-wire RS-485 port via plug/socket connector		
LCD	N/A	N/A	Four (4) lines of twenty (20) characters with LED backlight (with on/off control)
Keypad	N/A	N/A	Seven (7) keys (left, right, up, down, OK, page up, page down)
LED	N/A	N/A	Four (4) – programmable LEDs
Protocol Support	Modbus TCP/IP (Master and Slave)		
Enclosure Material	Anodised Aluminium Plate	Anodised Aluminium Enclosure	Anodised Aluminium Enclosure
Enclosure Size	200mm x 147mm x 1.6mm	200mm x 147mm x 34mm	200mm x 147mm x 47mm
Terminations	Plug / socket cage clamp connectors - V0 flammability rating - Cage clamping range maximum 1.5mm <sup>2</sup> machine tool (MTW)		
Compliance	EN50155:2007 – Compliance with Visual Inspection, Performance Test, Cooling Test, Dry Test, Supply Related Surge and Transient Susceptibility Test, Transient Burst Susceptibility Test and Vibration, Shock and Bump Test.		
EMC Testing	Fast Electrical Transient Burst. All Digital I/Os, Analogue I/Os and Communications Ports comply with IEC1000-4-4, Level 4 Criteria A, 2 kV voltage peak 5 kHz repetition rate (as per EN50155 Section 10.2.7)		
I/O Expansion	Analogue and digital I/O expansion modules connected via the RS485 port using Modbus RTU protocol. Refer to the IO.Teso Expansion Modules		
Programming	ISaGRAF V5 - IEC61131-3 (SFC, FBD, LD, ST, IL, FC) or Dynamic C		
Part Number	070-0107	070-0108	070-0109